

86-100150 HI-UV Clear Gelcoat

86-100150 HI-UV Clear gelcoat is specifically formulated to be an excellent choice for exterior applications. The gelcoat is acrylic modified and UV stabilized for optimum weathering and UV resistance.

FEATURES

- Acrylic Modified
- Neopentyl Glycol derived
- UV stabilized
- Excellent Color
- Enhanced Weatherability

PERFORMANCE ADVANTAGES

- Ease of Application
- Good Color and Clarity
- Chemical Resistant
- Enhanced Shelf Life

APPLICATION

- Read MSDS Prior to Application
- Optimized for Air-Atomized, AAA, or Impingement Spray Equipment
- Formulated for 1.5 – 2.5% MEKP

UNCURED GELCOAT PROPERTIES Catalyst @ 77°F w/1.5% MEKP

Gel Time.....7-9 min.
Gel to Peak.....6-8 min.
Film Cure (max).....50 min.

Viscosity @ 77°F RVF #4

@20 RPM.....28-3200 cps
Thix Index.....5.0-6.5

Hegman Grind..... 4 min.

WPG.....8.5 – 9.5 lbs

Stability.....3 months @ 77°F

CURED GELCOAT PROPERTIES

% Flex elongation
ASTM D790.....1.7 – 2.5

HDT ASTM D648.....200 - 215°F

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